evolution[®]



evolution®

Hand finished excellence comes as standard with Evolution



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Welcome to Evolution

Exquisite, Handcrafted Windows & Doors

Individually designed to adhere to Evolution's exacting principles, our luxury, bespoke windows blend specialist knowledge with the finest materials and craftsmanship to realise the ultimate next generation window. With all the beauty of traditional timber, our windows and doors have to be seen to be believed.

Each window is carefully made with unique and intricate elements. Everything we make is bespoke to your individual needs, wants and requirements, hand finished by our skilled craftsmen. Evolution timber alternative windows and doors are packed full of carefully considered and expertly crafted features that add up to create the perfect luxury enhancement for your home.





About Evolution

At Evolution, we have always set out to be pioneers in modern window development and are widely considered to be the most innovative and quality driven company in the industry.

We strive to find the best balance between old and new and find that taking the best elements of each yields the most perfect results.

By taking traditional styling and bringing it into the 21st century, we manufacture products that fit today's busy lifestyles, allowing our customers to get the look they desire, as well as the practicality they need.





Attention to Detail

Hand finished excellence comes as standard at Evolution

We are proud that our team consists of highly skilled and experienced craftspeople who take pride in the products they make each day. It is also true that you will find more people than machinery in our factory.













Our team have learned and honed their trade over many years and all possess an excellent eye for detail. They challenge themselves to create the highest standard of products for our customers.

This expertise and dedication is what sets us apart from other window manufacturers, along with our passion for hand finished excellence.

DCD.

The Collection

Timber Alternative Windows & Doors

Where tradition meets technology, you'll find Evolution at the forefront. Renowned for both innovation and style, Evolution's range of products are in a league of their own. We have an unrivalled history of merging modern design technology with the traditional styling and aesthetic of timber joinery to create a range of products that both look superb and perform at the highest possible level.

We believe that this combination offers our customers the best of all worlds; handcrafted excellence sitting alongside state-of-the-art innovation. We are also proud that our products are designed and manufactured in the UK. With unrivalled aesthetics, exceptional weather proofing and low maintenance, without compromising on quality and design, the perfect window solution for your home is here now.







Storm

The Storm window is truly unique. Its ground-breaking design means that it carries exquisite styling and authentic features that are usually only found on a traditional timber window. Fusing traditional joinery methods, intricate detailing with modern state-of-theart technology and performance it delivers a window solution unlike any other.

Flush

The Flush window is a superb addition to the Evolution collection, perfectly replicating the beauty of traditional flush-fitting timber windows. Featuring authentic timber aesthetics with a clean, fuss-free design the Flush window compliments both period and contemporary homes alike, making this a truly versatile window choice.

english door

The English Door offers a stunning collection of timber alternative doors that will enhance any home - from period properties to contemporary new homes. Not only is each and every door made to your exact requirement, every aspect from the design, colour and glazing, down to the detail of door furniture, is chosen by you.



Storm

The most unique, advanced stormproof window

Storm is a truly unique window. Its groundbreaking design means that it carries exquisite styling and features that are usually found on a traditional timber window.

Storm also exceeds customer expectation by offering a host of additional benefits, yet none of the drawbacks that come with more traditional windows.

Right: Storm white wood effect showcased by a beautiful period property.









Far Left: Storm windows with traditional Georgian bar windows and Ventiss window handles.

Left: Storm white wood effect windows with chrome standard handles.

Above: Storm white wood effect showcased by a contemporary new build property.

The Evolution Storm timber alternative window range is the pinnacle of stormproof window design and technology.

Our Storm window has taken inspiration from timber, giving it robust, yet beautiful styling as well as intricate detailing to joints and finishing touches.

This window can also be upgraded to include acoustic glass if soundproofing is important to you.

Timber-Look Joint providing an authentic finish

Storm

Storm also has a host of practical features such as egress/easy clean hinges for easy cleaning, and easy fire escape. It has multi-point shootbolt security locks

• Exquisite wood effect detailing across all of the frame and security bolts and claws fitted to the hinge side of all locking window sashes. We know that nothing is • Exceptionally low maintenance more important than protecting your family's safety.

The Storm range is a great choice for homes of all styles and ages. So if you are looking for good looks, warmth and security then Storm is the window for you.

- Beautiful timber styling throughout with handcrafted joints

- Slimmer sightlines allow more light into your home
- Over 200 colour options available in addition to Lockable night vent facility our standard wood effect finishes
- Solid looking sill proportions are similar to traditional timber windows (optional extra)

- High quality range of handles and working peg stays available, all designed & manufactured in Great Britain
- Discreet trickle ventilation (optional extra)
- Multipoint locking system
- Centre casement locking with opposing locks









Flush

Traditional aesthetics without traditional pitfalls

The Flush casement window is a superb addition to the Evolution collection, designed to create a stunning focal point and featuring traditional aesthetics. The flush-fitting window is ideal for properties that are replacing original timber windows, or for those wanting authentic looks, but wish to take advantage of modern window technology.

Flush window casements are a timeless, elegan window solution, characterised by openers that close fully into the frame to deliver a beautiful







Far Left: Equal sightline timber proportioned window.

Left: Agate grey Flush windows with timber-look joints.

Clean & Sleek Minimalist Design

Why compromise beauty for functionality? Our Flush window systems bring a traditional timber aesthetic to your home, without sacrificing the longevity and energy efficiency of modern designs. The cool, sleek lines of the Flush casement window are a minimalist's dream. Whilst this style of window has been traditionally used in older, cottage style properties, the latest trend is that owners and developers of more contemporary properties are turning to flush style windows as it helps maintain the simplistic, architectural outlook they are striving for.



Flush

A classic flush-fitting appearance on the exterior, combined with sumptuous textured detail on the interior make this a truly breathtaking window solution. To personalise your Flush windows, you can choose to add Georgian bars, decorative glass or detailed leading to complement your property. With the Evolution Flush window, you can achieve the authentic look of wood, but without the laborious sanding and painting every 5 years. Our innovative woodgrain effect finish ensures a stunning flawless finish and a virtually maintenance free window.

- Beautiful timber styling throughout with handcrafted joints
- Exquisite wood effect detailing across all of the frame
- Exceptionally low maintenance
- Slimmer sightlines allow more light into your
- Over 200 colour options available in addition to Optional transom drip bar our standard wood effect finishes
- Solid looking sill proportions are similar to traditional timber windows (optional extra)

- High quality range of handles and working pegstays available, all designed & manufactured in
- Discreet trickle ventilation (optional extra)
- Multipoint locking system
- Centre casement locking with opposing locks
- Lockable night vent facility











english door

Inspired door designs to make a grand entrance

The English Door offers the very best in design and manufacturing excellence. By using the latest modern materials, our doors are created to emulate the richness and depth of real timber, but without the problems traditionally associated with wooden doors.

Our long lasting, highly durable doors need very little maintenance. They have excellent thermal and sound proofing properties and extremely efficient security features.



Right: Agate grey stormproof entrance door with wrought iron hardware.



Above: Solid cast regency 5 inch ring chrome door knocker.

Right: Agate grey maple door glazed with solid cast chrome regency hardware.

Stormproof Entrance Doors

Our range of Stormproof front doors offers you an exciting collection of designs, encompassing authentic representations of period styles for older properties and those with clean, contemporary lines that will complement the character of your home. We even have front doors specifically developed to suit cottage properties that pay homage to the traditional designs. You will find our selection of front door designs will suit any property, regardless of the age or style, you just make it your own by the finishing touches and colours that you choose.







Left: Agate grey Linton cottage door with wrought iron hardware.

Above: White Standon door with solid cast regency chrome door handle.

Cottage Doors - Rustic Charm, Timeless Appeal

Our cottage door collection offers all the benefits of a modern door but with the characteristics and period style that delivers a more rustic appeal. This high quality door range is offered with a choice of traditional designs with colour and glazing options to suit any home. A selection of textured, authentic wrought iron accessories complete the look.

At The English Door we do not believe in manufacturing standard size doors. We make every single door to order - to the exact dimensions of your doorway. Each door ordered will be professionally measured and then built to your specification, which will ensure a seamless on site installation experience. At The English Door, hand-finished excellence comes as standard.







Far Left: White Hunton design French doors with sidelights and solid cast regency chrome lever/lever handles.

Left: White Charlton design French doors with wrought iron handles.

Above: Black wrought iron lever/lever handles.

Traditionally Styled French Double Doors

Our superb handcrafted French doors can truly transform your home, flooding it with an abundance of natural light, as well as providing easy access to your garden or patio. Whether traditionally styled, contemporary or a character property, allowing unrestricted access to your outdoor living space or balcony. Evolution tailor make our French doors to perfectly compliment your home. Our French Door collection is available in a wide range of styles and finishes to choose from, to complement the unique style and character of your home.

Our authentically styled timber alternative French Casement doors - or 'double doors' are a charming addition to any home. Each and every

Evolution door is made-to-order, incorporating either full height glazing or solid panels, they create an extensive opening, letting the light flood in and

As you would expect, the English Door range of French Doors have been meticulously designed to provide outstanding security and unrivalled aesthetics. Each door is equipped with high security multi-point locking systems to ensure total peace of mind, whilst the advanced materials that go into our frames and glazing deliver an equally impressive energy performance - without compromising on style.



Design Features

Where Traditional Joinery Meets
Technical Innovation

Traditional on the outside, advanced design on the inside. At Evolution we may offer a traditional aesthetic, but every inch and contour uses the absolute latest in technology for exceptional performance in every one of our window design features.

Innovation, the pursuit for perfection and customer feedback has informed every step of our journey. We talk to our customers about their experiences with us and, more importantly, listen. At every stage of our business, we've made sure that our technology and window design features are at the absolute cutting edge of the industry. Our machines have been built to our own design – only we are able to make windows and doors the Evolution way.



@D



Beautiful Sightlines

Equal and perfectly balanced sightlines and frame proportions to deliver a greater glazed area, allowing more light into your home.

Timber Aesthetics

For character and beauty, very little beats the timber aesthetic. Our unique technology marries traditional wooden aesthetics with the highest performing technology. It's not timber. It's something better.







Design Features

Handcrafted Joints

Traditionally crafted joints – each one passes through the hands of our team of master craftsmen, giving all the authentic beauty of traditional timber joinery.









Evolution sills have been developed to authentically replicate the depth of a traditional timber sill, seamlessly blending in with the window design.

Traditional butt hinges help to create a truly authentic timber window aesthetic, reflecting original window design principles. NOTE: This

Authentic Butt Hinge

Traditional butt hinges help to create a truly authentic timber window aesthetic, reflecting joint provides neat original window design principles. NOTE: This is for cosmetic look only and is not functional.

Welded Joints

Modern alternative finish to a timber-look joint provides neat 45° seam weld similar to aluminium finish



Unique Trickle Vent

Our windows can have trickle ventilation. It's easy to miss. Our unique design means you'll be free of unsightly bulges, with a seamless integration that keeps air circulating without compromising aesthetics.



Timber-Look Joint

Unique, Aesthetic Timber-Look Corner Joint.

Evolution has carved a position for itself as true pioneers in the design and manufacture of traditional, timber alternative windows and doors. Innovation and customer feedback has informed every step of our journey and through this relentless passion for detail we have developed our unique corner joint. Available across the Evolution collection, the aesthetic timberlook joint has been designed to allow all sashes to closely replicate the classic joinery methods used in the production of traditional windows. Timber-look corner joints are the epitome of elegance produce a truly authentic and beautiful window frame. This unique joint has all the beauty of natural timber, but all the strength of a modern weld. All the style of timber without any of the compromise.







Far Left: Storm window with timber-look joint.
Left: Flush window with timber-look joint.
Above: Stormproof door with timber-look joint.







Leaded Windows

Leaded & Decorative Glazing

Our Storm and Flush casement windows compliment leaded glazing perfectly, with their slim sightlines and equal glass dimensions. Leaded glass has a rich heritage and has been a trusted glass feature of choice over many centuries. Yet it is still as relevant and popular as ever, enhancing both period and contemporary properties.

At Evolution, we can manufacture your windows with elegant and attractive leaded to replicate a traditional timber window, design team and Evolution approved glass, whether it be square leaded, diamond leaded, Queen Anne or a custom design of your choice. We can even incorporate leads with coloured/stained glass, creating a completely unique window for your home. Each and every leaded window we with ovolo finishing. create is completely bespoke, so if your property has existing, decorative windows that you would like to replicate, our Evolution Approved Retailers can help you design them like for like to maintain the original look of your home.

Georgian Bars

Traditional Period Features

Evolution are known to be the home of style windows, creating the most authentic-looking Georgian window available on the market today. Our with all the proportions of timber, finished with the popular Georgian bar,

guaranteed for 10 years on the finish

and adhesion to the windows and the original timber-alternative Georgian also come with our wood grain finish to ensure they look just like wood. Whether you are looking to match existing styles or design something Georgian windows have been modelled more bespoke, our Georgian window retailers have complete flexibility to create any configuration you require.

Evolution Georgian bars are available The beautiful Georgian bar detailing is in 2 different sizes. Our 20mm ovolo bar, and our 36mm Cottage style bar.





Bay Windows

Styles & Designs

Evolution Storm and Flush windows are available in a range of Bay window popular Georgian bar, and leaded designs and styles. The slimness of the sash ensures maximum amounts of light whilst incorporating the attractive period features of traditional joinery.

The equal sightlines of our windows ensure your bay window looks completely symmetrical, a feature that's not always found with modern day windows. There is a wealth of

glass designs available including the

Our bay windows are not just an attractive show piece for your home. They offer full draught exclusion, weather proofing and durability.

Bow Windows

Choice & Features

Evolution Storm and Flush windows are available in a range of bow bay windows the slimness of the sash home ensures maximum amounts of light whilst incorporating the attractive period features of traditional joinery.

The equal sightlines of our windows ensure your bow window looks completely symmetrical, a feature that's not always found with modern day windows. The Evolution bow

windows are flexible in their design and can be designed in 3, 4 and 5 bow window designs and styles. Similar to segments which will compliment your

> Our bow windows are not just an attractive show piece for your home. They allow the full range of Evolution design features to be incorporated, including timber-look joints and deep sill.





Acoustic Glazing

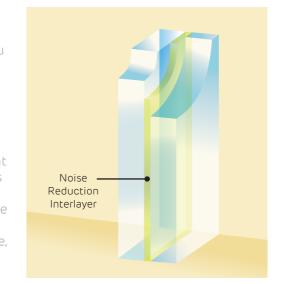
Noise Control & Sound Insulating Glass

that you are looking for the most energy hear inside your home by up to 30%. efficient windows you can buy for your home. Our double glazed windows, our In simple terms, acoustic glazing is efficient, however there are upgradeable reduction interlayer not found in

we offer an acoustic glass option for both this is definitely worth considering. our Storm and Flush window ranges that

We know from talking to our customers can reduce the external noise levels you

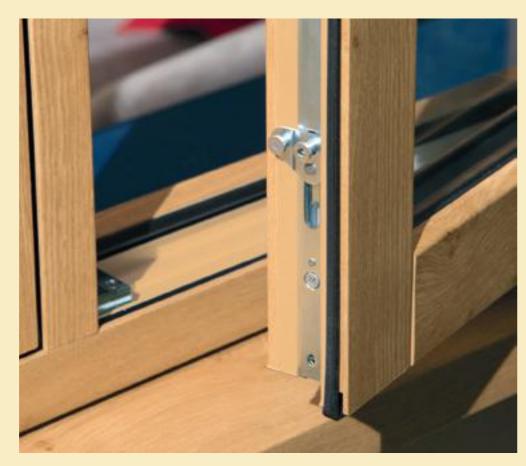
standard offering, are already highly energy a laminated glass which has a noise options to make your new windows even standard double glazed units. This more efficient, including acoustic glazing. layer significantly reduces the amount of excess noise from external sources A key criteria for new windows is minimising such as railway lines, roads, air traffic sound. There is a comfort in knowing that etc. without compromising the U value when you close your windows you are performance of your windows. If you closing out the outside world too. Therefore, value a peaceful life from external noise,





Superior Security To Protect Your Home

Your security is of paramount importance to us at Evolution, and each and every one of our timber alternative windows and doors are designed to not only look beautiful in your home, but to be highly secure for years to come through the use of solid, sturdy, tested and reliable locking mechanisms and systems.



Window Security

Evolution uses high security locking on all window product brands - Storm and Flush to keep you and your home safe. Our high security window locks engage on three sides of the opening casement to give maximum protection against intrusion. The other side of the opening sash is made secure by fitting security bolts. So, with all 4 sides of our side or top hung opening sashes secure our customers can be assured that their home is fully protected against would be intruders. Evolution also offers a range of locking handles for extra security on your windows.





Far Left: Flush window with double cam night vent facility (Flush with painted rebate).

Left: Flush window with reverse action lock system (Flush with painted rebate).

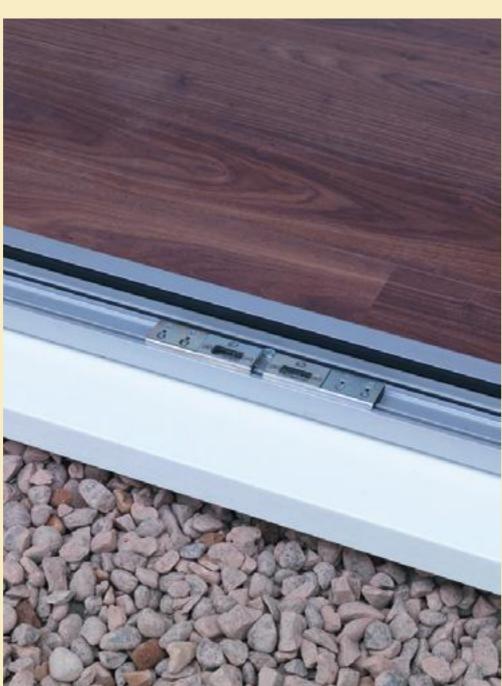
Above: Storm window with night vent keep.





Door Security

All of our timber alternative, English Door doors are supplied with high security multi-point locking built into the door. The locks and cams engage in multiple positions to give maximum protection to your home and belongings. The cylinders used are also high security and boast features such as anti-drill, anti-snap, anti-pick and anti-bump to help keep unwanted intrusion at bay and to keep your home safe and secure for many years.







Colours & Finishes

Painted & Traditional Timber Effect Windows & Doors

All of our coloured timber effect windows and doors feature an authentic timber effect foil as standard. Every face of the window and ancillaries will incorporate this traditional wood finish to ensure Evolution windows look as close to timber as possible. Our standard internal colour is white woodgrain. This beautiful combination ensures that the internal face is neutral and will compliment any interior design styles, however should you wish to have both sides of your windows featuring a timber or painted colour finish, this can be created for you.

In addition to our collection of classical timber finishes, Evolution can also paint your windows to one of over 200 RAL colours using our in-house colouring facility. All of our custom painted windows still have the authentic wood grain detail to them to maintain the look and feel of real wood. Our painting process involves applying a hard-wearing coating that has a guarantee of 10 years, but carries the life expectancy of 30+ years for total peace of mind and virtually maintenance free coloured timber effect windows.







Our standard range of wood grain finishes, plus our popular 'Smooth White' are available in the adjacent colours:











Olive Grev

Evolution Oak



Agate Grev

Anthracite Grey

Rosewood











We can colour match it, creating a window which is truly unique to you and your home.





Window Hardware

Traditional & Contemporary Window Handles.

Now that you have considered our window ranges, it is time to think about the finishing touches, so first consider your hardware choices.

Evolution offer three main handle ranges, many also have the option of matching working or decorative peg stays too (range dependant).

- Handles ranges to suit all budgets
- Standard, traditional and contemporary styles
- Decorative or working peg stays available
- Secure locking handles as standard
- Warranties offered on all handles ranges
- Our handles are designed and manufactured in the UK

Form & Function

Our window handles have not only been designed to work effortlessly with the Storm and Flush window ranges, but also to be ergonomically pleasing to use.

Our carefully chosen ranges include designs and colour finishes to complement all types of properties and interiors.

Every Evolution handle comes with secure locking as standard.



Standard

As you would expect with Evolution, even our standard window furniture collection boasts exceptional credentials, offering an attractive, contemporary







Bulb-End Pewter







Standard Black

Traditional

Standard White

choice to accompany Evolution windows. All of the handles are made of solid in 2 different styles, the Monkey Tail and the Period Curved handle.



Period Curved Pewter



Period Curved Black



Monkey Tail Black

This exclusive, period range of handles and peg stays are an extremely popular wrought iron, and are all completely hand finished in the UK. They are available



Standard Chrome



Contemporary

The Ventiss range of handles offered by Evolution provide a contemporary yet elegant Teardrop and the minimalist 360 round Grip handle, the Ventiss range

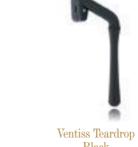
stylish look to any window. They are available in two window furniture styles, the are available with matching peg stays to complete your window transformation.





Ventiss Teardrop

White









Ventiss Teardrop

Chrome

Chrome



Window Hardware











Ventiss Peg Stay Satin



Satin



Door Accessories

The Finishing Touch

We offer a highly desirable range of door hardware that has been carefully selected to complement our door styles and designs.

The extensive ranges comprise traditional, period and contemporary options, all available in various finishes from chrom and brass to gold and wrought iron.



Cast Wrought Iron Range

Door Handles



Pewter Lever/Lever & Offset Lever/Lever

Door Pulls



Octagon Pewter & Black



Round Pewter & Black

Letter Plates



Pewter Flush Letter Plate Set



Black Flush Letter Plate Set

Letters & Numbers



Door Knockers

5 Inch Ring Pewter & Black

Hinge Fronts



Sculptured Pewter & Black

Cabin Hooks



Cabin Hooks Pewter & Black (3, 4, 6, 8, 10, 12, 14 & 16 inc.)



Letters & Numbers Pewter & Black (2 inc.)



Hinge Fronts Pewter & Black



Solid Cast Regency Range

Door Handles

Letter Plates



Brass & Chrome Lever/Lever & Offset Lever/Lever

Brass & Chrome Flush Letter Plate Set

Door Knockers



5 Inch Ring Brass & Chrome



Doctors Brass & Chrome

Solid Cast Regency Range

Door Pulls



Door Studs









Round Brass & Chrome

Cabin Hooks

Cabin Hooks Brass & Chrome (3, 4, 6, 8, 10, 12, 18 & 24 inc.)

Letters & Numbers



Letter Plates

Letters & Numbers Brass & Chrome (2 inc.)

Standard Range

Octagon Brass & Chrome

Door Handles





Door Accessories

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Technical Details



Technical Details

Storm1

Frame Work		Page
70mm Frame Depth with Storm I	Proof Casement Sash	
Glazing Options	Efficiency Rating kWh/m²/year	Page

Security		Page
Multipoint Locking System	✓	48

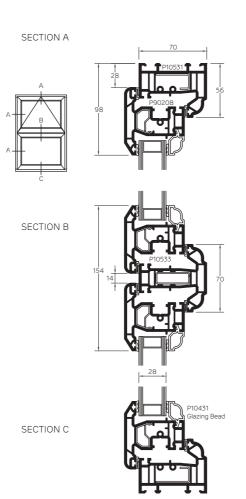
Night Vent Facility	Concealed Trickle Ventilation	Page
✓	✓	41

Glass Options		Page
Low Energy Glass	✓	47
Acoustic Glass	✓	47
Patterned, Coloured & Decorative Lead	V	44

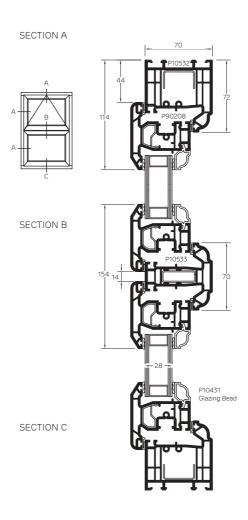
Handles Options		Page
Standard	V	56
Ventiss	✓	57

Additional Features		Page
Easy Clean and or Fire Escape Hinges	V	
Child Restrictors	✓	

NOTE: In large outer frame with Storm Sash the outer frame sightline is 114mm.



Storm70 56mm Outer Frame Slim



Storm70 72mm Outer Frame Large

Storm2

Frame Work		Page
82mm Frame Depth with Storm	Proof Casement Sash	
Claring Options	Descioner Dating bWh/m2/year	Dama
Glazing Options	Efficiency Rating kWh/m²/year	Page
Glazing Options 28mm Double Glazing	Efficiency Rating kWh/m²/year	Page

Security		Page
Multipoint Locking System	V	48

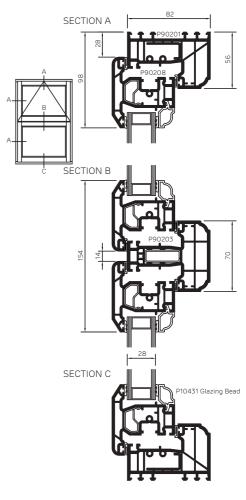
Night Vent Facility	Concealed Trickle Ventilation	Page
V	✓	41

Glass Options		Page
Low Energy Glass	✓	47
Acoustic Glass	V	47
Patterned, Coloured & Decorative Lead	✓	44

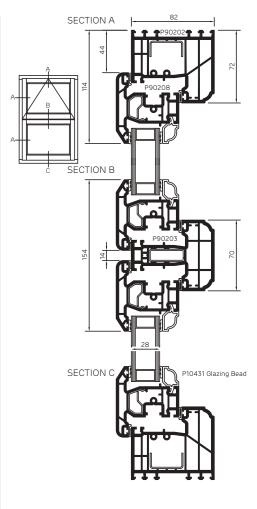
Georgian Options		Page
20mm Putty / Ovolo	✓ (28mm Double Glazed Only)	44
36mm Putty / Putty	✓ (28mm Double Glazed Only)	44

Handles Options		Page
Standard	V	56
Wrought Iron	V	56
Ventiss	V	57

Additional Features		Page
Easy Clean and or Fire Escape Hinges	V	
Child Restrictors	V	



Storm82 56mm Outer Frame Slim



Storm82 72mm Outer Frame Large

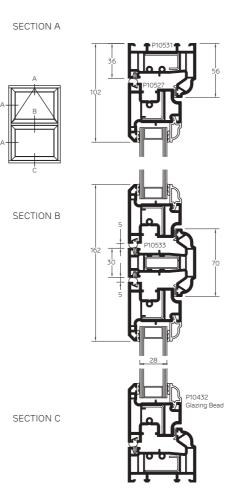
- 60

Technical Details

Flush70

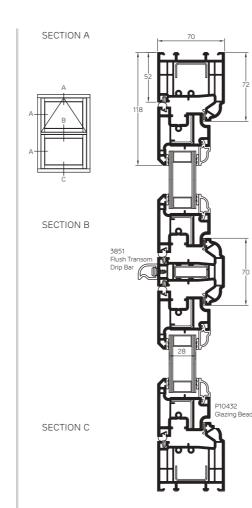
Glazing Options	Efficiency Rating kWh/m²/year	Page
28mm Double Glazing*	Zincichey Rating RWH/III/year	Tago
Security		Page
Multipoint Locking System	V	48
		-
Night Vent Facility	Concealed Trickle Ventilation	Page
✓	V	41
Glass Options		Page
Low Energy Glass	✓	47
Acoustic Glass	✓	47
Patterned, Coloured & Decorative Lead	V	44
Handles Options		Page
Standard	✓	56
Ventiss	V	57
Additional Features		Page
Easy Clean and or Fire Escape Hinges	V	
Child Restrictors	V	

NOTE: In large outer frame with Flush Sash the outer frame sightline is 118mm.



Flush70

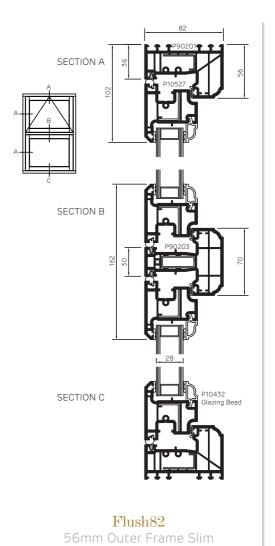
56mm Outer Frame Slim

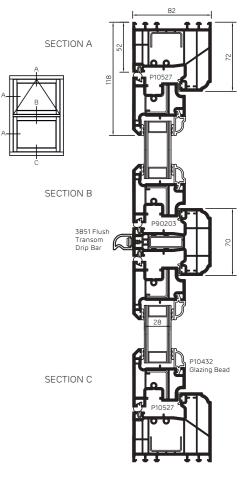


Flush70 72mm Outer Frame Large

Flush82

Flush82		
Frame Work		Page
82mm Frame Depth with Flush Casemen	t Sash	
Glazing Options	Efficiency Rating kWh/m²/year	Page
28mm Double Glazing	V	
32mm Triple Glazing	✓	
Security		Page
Multipoint Locking System	V	48
Night Vent Facility	Concealed Trickle Ventilation	Page
<u> </u>	V	41
Glass Options		Page
Low Energy Glass	V	47
Acoustic Glass	V	47
Patterned, Coloured & Decorative Lead	V	44
Georgian Options		Page
20mm Putty / Ovolo	✓ (28mm Double Glazed Only)	44
36mm Putty / Putty	✓ (28mm Double Glazed Only)	44
Handles Options		Page
Standard	V	56
Wrought Iron	✓	56
Ventiss	V	57
Additional Features		Page
Easy Clean and or Fire Escape Hinges	V	
Child Restrictors	V	



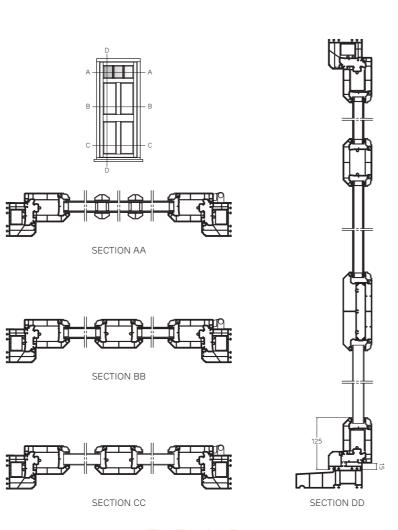


Flush82 72mm Outer Frame Large



The English Door

Frame Work		Page
82mm Frame Depth		
Glazing Options		Page
28mm Double Glazing	✓	
32mm Triple Glazing	✓	
Q1		D
Security		Page
Multipoint Locking	✓	50
Glass Options		Page
Low Energy Glass	✓	47
Acoustic Glass	✓	47
Patterned, Coloured & Decorative Lead	✓	44
Handles Options		Page
Standard	✓	61
Wrought Iron	✓	60
Regency Range	✓	60
Additional Features		Page
Unlimited Range of Colours	√	53



The English Door
Ballingdon Door

















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